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## SYNTHESIS AND CHARACTERIZATION OF MESOPOROUS SILICA SBA-15

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### Abstract:

Synthesis of mesoporous silica SBA-15 has been demonstrated by using copolymer as structural directing agent (SDA). The prepared materials are showing applications in which efficient diffusion of molecules is in demand.

**Keywords:** Mesoporous silica, Copolymer, SDA.

### Introduction

Ordered mesoporous materials are attracting wide interest in fields of catalysis, selective sorbents for separation processes, regulated transport systems, and the immobilization of bio molecules.<sup>1-6</sup> A well-documented example is mesoporous silica SBA-15 synthesized by using Pluronic P123(EO<sub>20</sub>PO<sub>70</sub>EO<sub>20</sub>) as the SDA,<sup>7-9</sup> which has two-dimensional (2-D) hexagonal *p6mm* symmetry and channel-type mesopores. These materials generally have additional micropores in the silica walls resulting from the interpenetrating network of silica and hydrophilic EO chains formed during the synthesis.<sup>10-13</sup>

**Experimental Procedure:** Simple and facile synthesis of mesoporous silica SBA-15 materials carried out with the carboxylate-terminated tri block copolymer Pluronic P123. The syntheses of mesoporous silica SBA-15 materials were performed in the high (1.6M) or low (0.3M) acid conditions,<sup>8,9</sup> and the tri block copolymers P123-OH and P123-COOH were used as SDAs. The SBA-15 materials synthesized with original hydroxyl-terminated P123 (abbreviated P123-OH) or P123-COOH in high (1.6M) or low acid (0.3M) conditions. We find that by using P123-COOH, the formation of hexagonally ordered SBA-15 materials is accelerated. Furthermore, the resulting materials have additional intra-particle meso-macro porosities, depending on the acid concentration in the synthesis mixtures

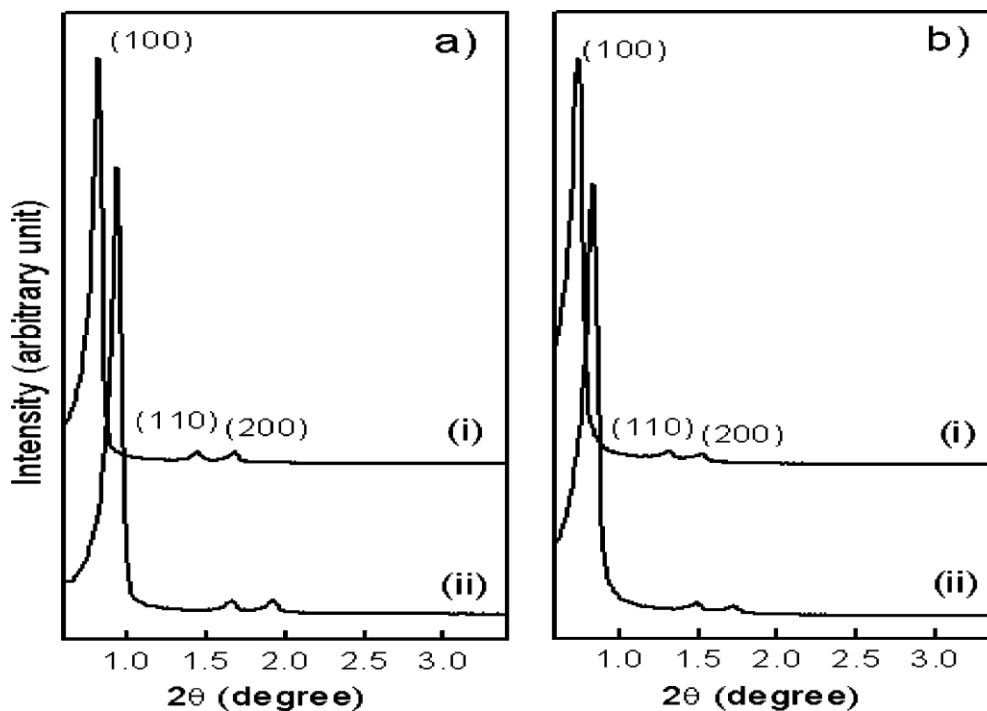
### Characterization:

XRD patterns of nanocomposites were recorded by a Rigaku Miniflex X-ray diffractometer (M/S. Rigaku

Linga Reddy, B\* et al. *International Journal Of Pharmacy & Technology Corporation, Japan*) using Ni filtered Cu K $\alpha$  radiation with scan speed 2°min<sup>-1</sup> and 2 $\theta$  range from 10-80°. The low angle XRD patterns were obtained from Altima –IV Rigaku X-ray diffractometer (M/S. Rigaku Corporation, Japan) using Ni filtered Cu K $\alpha$  radiation with scan 1°min<sup>-1</sup> and 2 $\theta$  range from 0.7-5°. The scanning electron microscopy (SEM) images and energy-dispersed X-ray spectrometer (EDX) were taken on a Hitachi S-800 field-emission scanning electron microscope and S-2400 scanning electron microscope, respectively. The nanocomposite samples prepared in this project work were characterized by transmission electron microscopy (TEM) (M/s. Phillips, Netherlands, Model: Tecnai Feil2, capacity: 120 KV). The finally powdered nano composite samples were sonicated in methanol for about 15 min and placed on sample holders (made of gold) and conducted the TEM analysis.

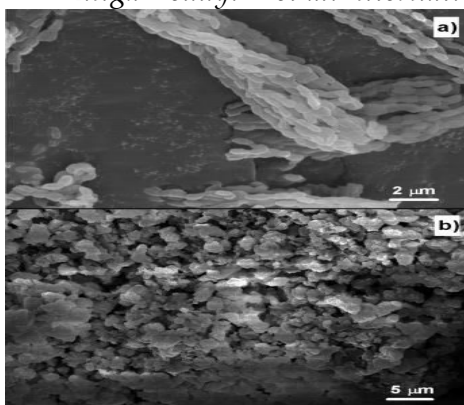
### Results & Discussion:

**Characterization by XRD:** The shorter induction time for the (100) reflection of SBA-15-H-C than that of SBA-15-H-H suggests that the carboxylate end groups on the micelles of P123-COOH accelerate the formation of ordered meso structures. The pattern of SBA-15-H-C, just as that of SBA-15-H-H, exhibits (100), (110), and (200) reflections attributed to a hexagonal *p6mm* structure. This suggests that the end-group oxidation of P123 does not affect the formation of ordered mesoscopic structure.



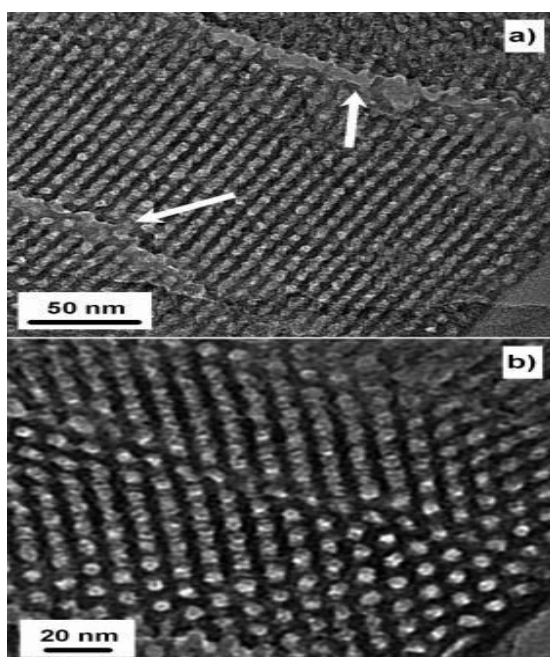
**Fig-1: P-XRD of SBA-15-H-H(a) and SBA-15-H-C(b).**

**Characterization by SEM:** The SEM images in Figure 2 show that while SBA-15-H-H consists of uniform and rope-like domains, just like other SBA-15-silica materials, SBA-15-H-C is composed of aggregates of particles that are irregular in shape. Such a morphological difference of the two samples may be related to the end-group oxidation of the copolymer SDA.



**Fig-2: SEM Images of (a) SBA-15-H and (b) SBA-15-H-C.**

Characterization by TEM: the TEM images of the SBA-15-H-C, as indicated in Figure 3a, reveal the presence of cracks well distributed in SBA-15-H-C. In SBA-15-H-C is not very uniform, and once we find some breakages of the walls (Figure 5a) and cross sections of the mesopores that are not spherical in shape (Figure 3b).



**Fig-3: TEM images of (a) along the axis of the hexagonal pores (b). The arrows indicate the slit-type cracks in the sample.**

**Conclusion:** Synthesis of mesoporous silica SBA-15 has been achieved with additional intra-particle porosities by using the carboxylate-terminated tri block copolymer P123 as the SDA. The prepared SBA-15 materials have ordered pore structures with better connectivity, and they are promising for practical applications in which good molecular diffusibility is one of the major concerns.

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