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DEVELOPMENT AND VALIDATION OF RP-HPLC METHOD FOR DETERMINATION OF ILAPRAZOLE IN BULK AND PHARMACEUTICAL DOSAGE FORM

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Abstract

A RP-HPLC method has been developed and validated for the estimation of Ilaprazole in bulk and pharmaceutical dosage form. The isocratic separation was achieved on a Shodex C₁₈ column (250×4.6 mm, 5µm). The method was developed using mobile phase comprising of a mixture of 0.1 M phosphate buffer (pH adjusted to 7.6) and Acetonitrile (50:50, v/v) at a flow rate of 1.0 mL/min. The analyte was monitored with UV detector at a wavelength of 306 nm. The retention time of Ilaprazole was found to be 5.86 min. The method was validated according to ICH guidelines for various parameters like accuracy, precision, specificity, linearity, robustness, LOD and LOQ. Linearity was observed in the concentration range of 2-16 µg/mL with a correlation coefficient of 0.994. The limit of detection and limit of quantification for Ilaprazole were found to be 0.01 µg/mL and 0.1 µg/mL respectively. The proposed method is simple, accurate, precise and robust therefore can be used for routine analysis of Ilaprazole in bulk drug and pharmaceutical formulation.

Key Words: ICH guidelines, Ilaprazole, Method Development, RP-HPLC, Validation.

Introduction: Ilaprazole (IPZ) is a proton pump inhibitor which is chemically {2-[[[(4-methoxy-3-methyl)-2-pyridinyl] methylsulfinyl]-5-(1H-pyrrol-1-yl)-1H-benzimidazole}. The chemical structure of the drug is shown in Figure 1.

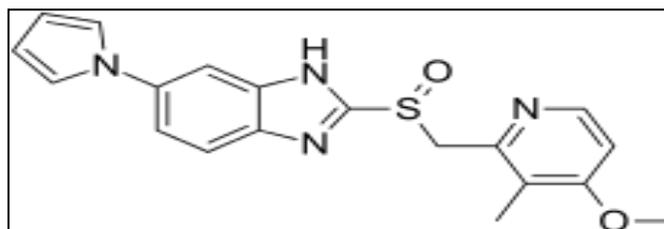


Figure 1: Chemical structure of Ilaprazole (IPZ)

IPZ is used in the treatment of dyspepsia, peptic ulcer disease, gastroesophageal reflux disease and duodenal ulcer¹. Literature survey reveals that there are several analytical methods reported for the determination of IPZ from biological fluids using hyphenated techniques like HPLC-ESI-MS/MS^{2, 3, 4}, HPLC-NMR². There is also a method reported for enantiomeric separation of IPZ and other proton pump inhibitors on new generation chiral columns using HPLC and supercritical fluid chromatography.⁵ However, there is no method reported for the determination of IPZ in bulk and formulation. Hence the present work aims to introduce a novel RP-HPLC method for the determination of IPZ in its bulk and tablet form. This method is very simple in application in comparison with the previously reported methods and at the same time it offers a high degree of accuracy and precision.

Materials and Methods

Materials: IPZ was obtained as a gift sample from Ajanta Pharma, Aurangabad, Maharashtra. HPLC grade methanol; monobasic potassium dihydrogenophosphate and o-phosphoric acid were purchased from Molychem Manufacturers & Importers of Laboratory Reagents & Fine Chemicals. All other chemicals used were of analytical grade purchased from Molychem India. Double distilled water used in the study was prepared in house using borosil glass distillation unit.

Instrumentation

The analysis was performed using Agilent 1200 series quaternary pump HPLC system equipped with variable wavelength programmable UV detector with precision loop injector (Rheodyne 20 μ l). 50 μ L Hamilton injection syringe was used for sample injection. The data was processed using Chemstation (B.02.01) software. UV method analysis was performed on a double beam Jasco V-630 spectrophotometer with Spectramanager software. All chemicals were weighed using Shimadzu electronic balance, Measurement of pH of buffer solutions was made using Equip-tronics digital pH meter with magnetic stirrer. All solutions used in HPLC analysis were filtered using a 0.45 μ m nylon membrane filtration apparatus with vacuum pump. Oscar Ultrasonics bath sonicator was used for degassing the mobile phase.

Chromatographic Conditions

The chromatographic separation was performed in a Shodex C₁₈-4E column (5 μ m; 250 \times 4.6 mm, Showa Denko America Inc., USA). The mobile phase comprised of a mixture of 0.1 M phosphate buffer (pH adjusted to 7.6) and

acetonitrile (50:50, v/v) at a flow rate of 1.0 mL/min with isocratic elution. The injection volume was 20 μ L and the run time was 10 min. Detection was carried out at 306 nm.

Preparation of Standard Stock Solution

Accurately about 10 mg of IPZ was weighed and transferred to a 10 ml volumetric flask. The volume was then made up to the mark with methanol to get a standard solution of ilaprazole at a concentration of 1000 μ g/mL.

Preparation of Working Standard Solutions

Working standard solutions for HPLC injections were prepared on a daily basis. Aliquots of the standard stock solution were taken and diluted with the mobile phase to get solutions in a concentration range of 2 -16 μ g/mL.

Assay of Tablet Formulation⁶

Twenty marketed tablets of IPZ (ILAPRO tab[®] 10mg) were accurately weighed and triturated. The average weight per tablet was calculated and tablet powder equivalent to 10mg of IPZ was weighed and transferred into 50ml volumetric flask. 70ml of methanol was added to dissolve the contents of the flask with the aid of ultrasonication for 10mins and volume was made up to 100ml with methanol to get a stock solution with concentration of 100 μ g/mL. 1ml of the stock solution was further diluted up to 10ml with the mobile phase to get a final concentration of 10 μ g/mL. The resulting solution was subjected to chromatographic analysis. From the results obtained the percentage assay of the drug was calculated.

Method Validation

The method was validated as per ICH guidelines⁷ to demonstrate that it is suitable for the intended purpose. The method was validated for system suitability, linearity, accuracy, precision, limit of detection, limit of quantification and robustness.⁸

a. System Suitability: System suitability parameters were studied to ensure that the instrument is suitable for the intended purpose. Retention time, tailing factor and theoretical plates were evaluated. The drug solution was injected five times into chromatographic system under the optimized conditions and the parameters were evaluated.

b. Linearity: Series of dilutions were prepared from the standard stock solution of IPZ in the concentration range of 2–16 μ g/mL. 20 μ L of each of these solutions was then injected into the column and the chromatographic characteristics were studied under the optimized conditions.

c. Specificity:

Marketed tablets of IPZ were analyzed to determine the specificity of the optimized method in the presence of excipients. The chromatograms were observed for the interfering peaks at the retention time of IPZ.

d. Accuracy:

The recovery studies for the method were carried out by standard addition method. It was evaluated at three concentration levels (80, 100 and 120%) and the percentage recoveries were calculated.

e. Precision:

The precision of the method was determined by intra and inter day precision studies. This was evaluated by injecting three different sample preparations of IPZ from a single formulation at three different concentration levels on the same day (Intra day) and on three different days (Inter day). From the resulting data the % Relative standard deviation was calculated.

f. Limit of Detection and Limit of Quantification:

The Limit of Detection (LOD) and Limit of Quantification (LOQ) were determined based on the standard deviation of the response and the slope of the calibration curve. The sensitivity of the method was established by the LOD and the LOQ values.

g. Robustness:

Robustness was established by introducing small deliberate changes in the HPLC optimized conditions which include the change in wavelength, flow rate and percentage of methanol in mobile phase. This was studied using three replicates at a concentration level of 10 µg/mL.

Results and Discussion

A simple RP-HPLC method has been developed for determination of IPZ. The method was optimized to provide a good separation of the component (acceptable theoretical plates) with a sufficient sensitivity and suitable peak symmetry in a short run.⁹ For this purpose, the analytical column, solvent selection, mobile phase composition, flow rate, and detector wavelength were studied.¹⁰ The chromatographic separation was achieved using an RP C₁₈ column. Our experiments using acetonitrile along with low pH phosphate buffer as mobile phase gave a good peak shape (peak symmetry) and

resolution for IPZ. The optimized chromatographic conditions are given in Table 1. The representative chromatogram of standard IPZ is shown in Figure 2.

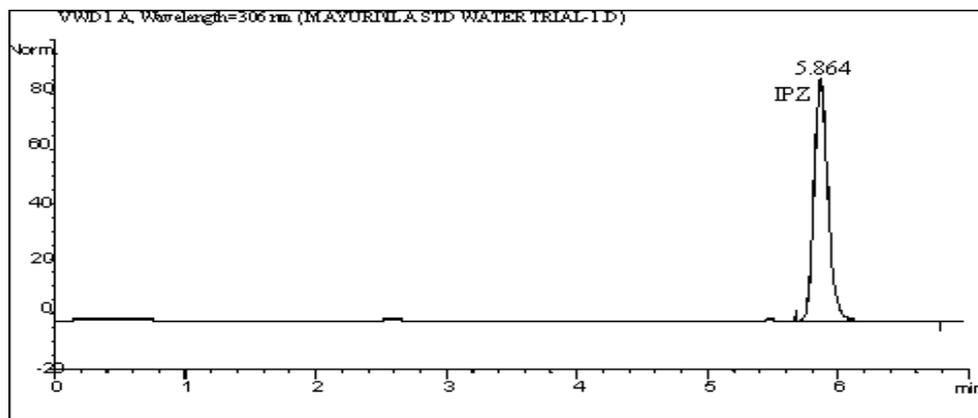


Figure 2: Representative chromatogram of standard IPZ

The chromatogram for the assay of marketed tablets showed a single peak for IPZ at a retention time of 5.86 min. The representative chromatogram is depicted in Figure 3.

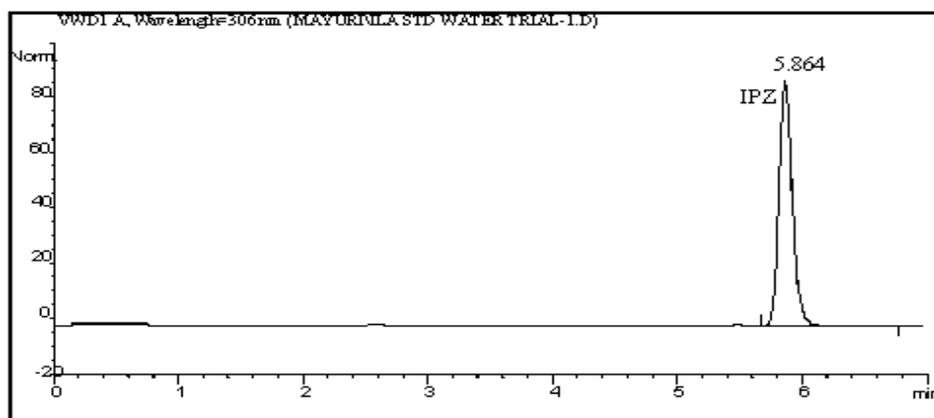


Figure 3: Representative chromatogram of IPZ in tablet formulation

Table 1: Optimized chromatographic conditions for determination of IPZ.

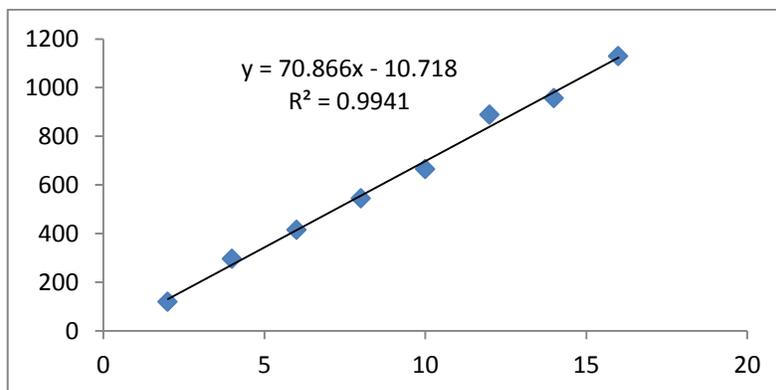
Parameters	Optimized condition
HPLC system	Agilent 1200 series quaternary pump system with Chemstation software
Column	Shodex C ₁₈ -4E (5 μm; 250× 4.6 mm)
Mobile phase	Acetonitrile: Phosphate buffer (pH 7.6; 0.02M) (50:50 V/V)
Flow rate	1 mL/min
Detection wavelength	306
Injection volume	20 μL
Concentration of Standard IPZ	10 μg/mL

The report for the assay of IPZ tablets is presented in Table 2.

Table 2: Report for assay of IPZ tablets.

Drug	Amount present (mg/Tablet)	Amount found (mg/Tablet)	% Label Claim
IPZ	10	9.86	98.6

The proposed method was found to be simple. The linearity data is tabulated in Table 3. Calibration curve of peak area against concentration was found to be linear in the concentration range of 2 - 16 μ g/mL as shown in Figure 4 with the regression equation $y = 70.86x - 10.71$ and the correlation coefficient of 0.994.¹¹

**Figure 4: Calibration curve of IPZ.****Table 3: Linearity data.**

Concentration (μ g/mL)	Peak Area (mAU*s)
2	120.11
4	296.56
6	414.84
8	545.24
10	665.19
12	889.09
14	956.37
16	1129.22

System suitability parameters indicate high column efficiency with large number of theoretical plates (>2000). The tailing factor was found to be 0.80 which does not exceed the critical value of 2. The average retention time was found to

be 5.86 min. No interference was seen from any of the excipients of the marketed tablet of IPZ indicating the specificity of the method. The results of recovery studies are tabulated in Table 4. Good recovery of the spiked drug was obtained at each added concentration, and the %RSD was found to be in the range of 0.24-0.80.

Table-4: Recovery data of IPZ.

% Spike Level	Amount added (mg)	Amount found (mg)	% Recovery	Mean % Recovery ± SD (n=3)	%RSD
80%	8.00	8.18	101.15	101.50 ± 0.748	0.812
	8.00	8.15	100.91		
	8.00	8.39	102.44		
100%	10.00	10.18	100.88	101.98 ± 0.979	0.961
	10.00	10.46	102.32		
	10.00	10.55	102.75		
120%	12.00	12.11	100.46	100.49 ± 0.224	0.224
	12.00	12.07	100.28		
	12.00	12.18	100.73		

SD: Standard deviation, %RSD: % Relative standard deviation

The data for precision is represented in Table 5. The %RSD was found to be 0.28-0.97 for intraday and 0.49 – 1.24 for inter day precision studies. Thus the developed method was found to be accurate and precise as the % RSD value was less than 2.¹²

Table-5: Precision data for IPZ.

Sr. No.	Conc. ($\mu\text{g/mL}$)	Intraday precision		Inter day precision	
		Mean* \pm SD	%RSD	Mean* \pm SD	%RSD
1	8	8.46 \pm 0.11	0.89	12.14 \pm 0.05	0.41
2	10	10.83 \pm 0.08	0.37	14.4 \pm 0.04	0.25
2	12	12.28 \pm 0.06	0.37	16.79 \pm 0.06	0.36

SD: Standard deviation, %RSD: % Relative standard deviation

The limit of detection and limit of quantification for Ilaprazole were found to be 0.01 $\mu\text{g/mL}$ and 0.1 $\mu\text{g/mL}$ respectively.

The results of robustness study are given in Table 6. It was found that there was no drastic change in the resolution of IPZ when deliberate changes were introduced in the optimized chromatographic conditions thus confirming robustness of the developed method.

Table-6: Results of Robustness Study.

Parameter	Optimized	Variation	Mean peak area (mAU*s)	Mean Retention time (min)	Mean No. of theoretical plates	Mean Tailing factor
Detection wavelength	306 nm	304 nm	664.10	5.75	15234	0.81
		-	665.19	5.86	15282	0.80
		308 nm	664.45	5.81	15267	0.79
Flow rate	1 ml/min	0.8ml/min	664.17	5.74	15290	0.77
		-	665.19	5.86	15282	0.80
		1.2ml/min	664.78	5.82	15251	0.80
% of acetonitril in mobile phase	50%	48%	666.89	5.46	15278	0.78
		-	665.19	5.86	15282	0.80
		52%	667.23	5.99	15245	0.80

Conclusion

A validated RP-HPLC analytical method has been developed for the determination of IPZ in bulk and tablet dosage form. The proposed method is accurate, precise, specific and suitable to use for the routine analysis of IPZ. The simplicity of the method allows for application in laboratories that lack sophisticated analytical instruments such as LC-MS and GC-MS.

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